Revised: 10/30/03 Laboratory:	Inspector(s):	Date:
	ENGTH OF UNDRAINED R E PRESSURE MEASUREM ASTM D 2664-95	
 Apparatus: Conform to 7.2 Pressure-maintaining device maintain of the containing membrane-enced between platens of tool steel with Rocky within 0.001-in. (0.025 mm) flatness, one Capable of maintaining constant high interpretation appears and accurate deformation Measuring devices sensitive and accurate deformation Electrical resistance strain gages application optionally circumferential) deformation If using strain gages, two axial gages height (and optionally another two gages). Flexible specimen membrane capable of without intrude significantly into surface described. Membrane long enough to extend well of than the specimen 	ased specimen: well hardness 58 HRC with e of which incorporates a sp ternal fluid pressure while tr ate to 0.0001-in. (0.0025 mm ied directly to specimen orie placed vertically on opposit ges placed circumferentially; of preventing testing fluid fro irregularities under chambe	bearing faces maintained cherical seat cansferring the axial load to the ch) to measure specimen axial cented to measure axial (and ce sides of specimen close to mid ce sides of specimen close to mid ce pressure
6. Test Specimens6.1. Prepare and document test specimens6.2. Capable of monitoring and maintaining8.1.2. To perform required Mohr circle analysisand tested at different lateral pressures	specimen moisture content sis, a minimum of 3 specime	prior to testing
 Procedure: After test assembly and chamber filling, 25 lbf (110 N) while applying chamber p Apply test axial load continuously to mai Select strain rate to fail similar specimer Record axial loads and deformations (a After test completion, verify visually, and intruded the specimen 	ressure by monitoring to pre intain close to constant strain n in unconfined test within 2 nd optionally circumferentia	event axial deformation in rate (within 10%) to 15 min I deformations)
8. Calculation		
9. Report		
Data Sheet		

S___F__N/A_ LABORATORY DETERMINATION OF PULSE VELOCITIES AND ULTRASONIC ELASTIC CONSTANTS OF ROCK

ASTM D 2845-00

	Apparatus:
	General, Impedance matched electronic components & shielded leads Apparatus allowable voltage inputs not exceeded
	Pulse generator unit:
	Electronic pulse generator & if needed external voltage or power amplifiers
	Voltage output in rectangular pulse or gated sine wave Voltage output max. value after amplification at least 50 V into a 50-Ω impedance load
	Variable pulse width, with range 1 to 10 μs
	Pulse repetition rate fixed 60 repetitions/sec; 20 to 100 rep./sec. desirable
	Trigger-pulse output to trigger oscilloscope
	Variable delay of main-pulse-output w/ respect to trigger-pulse output, w/ min. range 0 to 20 μ s Transducers, consist of a transmitter which converts electrical pulses into mechanical pulses & a
r	receiver which converts mechanical pulses into electrical pulses
	Piezoelectric recommended, Magnetostrictive suitable Transmitter generate wavelengths at least 3 times the average grain size of the rock
6.3.1	
6.3.2	
6.4.	Preamplifier – required if voltage output is relatively low or if the display & timing devices relatively
i	nsensitive
	Frequency response drop no more than 2 dB over range from 5 kHz to 4 x resonance frequency of receiver
6.5.	Display & timing unit:
	Applied voltage pulse & voltage output displayed on cathode-ray oscilloscope w/ flat response between frequency of 5 kHz & 4 x resonance frequency of transducers Dual beams or dual traces
	Trigger by triggering pulse from pulse generator
	Timing unit measure between 2 μs & 5 ms to accuracy of 1 part in 100
	Two alternative timing units – (1) electronic counter w/ provisions for time interval measurement or time-delay circuit (continuously variable-delay generator, or delayed-sweep feature on the
	oscilloscope Travel-time measuring circuit calibrated periodically against required standards
	Test Specimens: Preparation
,	Care to minimize mechanical damage, Surface under transd. Plane (0.001 feeler gage not pass under straightedge, two opposite surfaces parallel to 0.005 in./un/ (0.1 mm/20mm) If pulse velocities measured at natural water content, make sure no loss of water Oven-dried specimens not to exceed 150°F (66°C)
7.2.	
8. F	Procedure
9. (Calculation
10. I	Report
Data	Sheet

S___F__N/A_ DIRECT TENSILE STRENGTH OF INTACT ROCK CORE SPECIMENS ASTM D 2936-95 (01)

ACTIVID 2330 33 (01)	
 5. Apparatus 5.1. Loading device to apply & measure axial load of sufficient capacity to load @ rate receptor paragraph 8.2 5.2. Cylindrical end caps to be cemented to specimen ends End cap diameters not < than dia. of spec. nor > than 0.0625-in. (1.6 mm) > than dia. End cap thickness greater than 1 1/4-in. (32 mm) Linkage system between end caps and lading device to transmit load through axis of without torsion or bending Length of linkages at each end at least 2 times diameter of end caps 	of spec
6. Sampling: 6.1. Select from cores to represent valid average of type of rock under consideration	
 Test Specimens Prepare and document specimen according to ASTM D 4543 Capable of monitoring and maintaining specimen moisture content prior to testing 	_
 Procedure Cement end caps to spec. using not > than 1/16-in. (1.6 mm) uniform thickness of cer Verify parallel cemented end caps and adjust prior to cement hardening Load specimen continuously without shock @ rate to fail within 5 to 15 min 	nent
9. Calculation: 9.1. Calculate tensile strength by dividing max load by cross-sectional area to 35.0 kPa (5	psi)
10. Report	
Data Sheet	

S__F__N/A__ UNCONFINED COMPRESSIVE STRENGTH OF INTACT ROCK CORE SPECIMENS ASTM D 2938-95

5. Apparatus
5.1. Load device capable of applying axial load to fail as required in paragraph 9.5
5.2. Temperature measuring device, special limits-of-error thermocouples or platinum resistance
thermometers (RTD's) w/ accuracy of ±1°C w/ resolution of 0.1°C
5.4. Platens, (primary or false) bearing faces have hardness not less than Rockwell HRC 58
False platens (if applicable) 1/2 to 3/4-in. (12 to 20 mm) thick
Platen bearing faces maintained to plane within 0.001-in. (0.025 mm)
5.4.1. 1 platen spherically seated to load device with seat face diameter at least as large and not
more than twice as large as specimen diameter and center of spherical seat coincident with
specimen bearing face
7. Sampling:
7.1. Select cores to represent valid average of rock type under consideration
0. Test Chasimons
Test Specimens: a. Prepare and document test specimen according to ASTM D 4543
b. Capable of monitoring and maintaining specimen moisture content prior to testing
c. To maintain moisture, seal specimen w/ membrane
c. To maintain moisture, sear specimen w membrane
9. Procedure:
a. Check spherical seat mobility
b. Clean load device specimen bearing faces & place specimen in place
c. When appropriate, install elevated-temp enclosure
d. If test @ elevated temp, raise @ rate not > 2°C/min. until temp is reached
e. Load specimen continuously and without shock at rate to fail within 2 to 15 min
Record load at failure and elapsed time of loading
10. Calculation:
a. Calculate compressive strength as follows:
$\sigma = P/A$
where:
σ = compressive strength
P = max load
A = cross sectional area
11. Report
The Ropolt
Data Sheet

S__F__N/A__ ELASTIC MODULI OF INTACT ROCK CORE SPECIMENS IN UNIAXIAL COMPRESSION ASTM D 3148-02

6. Apparatus:
6.1. Load device capable of applying axial load to fail as required in paragraph 9.5
6.2. Elevated-temp enclosure (if required)
6.3. Temperature measuring device, special limits-of-error thermocouples or platinum resistance
thermometers (RTD's) w/ accuracy of ±1°C w/ resolution of 0.1°C
6.4. Platens, (primary or false) bearing faces have hardness not less than Rockwell HRC 58 Platen bearing surfaces maintained to plane within 0.015-in. (0.025 mm)
One platen spherically seated to load device with seat face diameter at least as large as and not more than twice as large as specimen diameter and center of spherical seat coincident with specimen bearing surface
6.5. Strain-deformation measuring devices, Strain resolution of 25 X10 ⁻⁶ , & accuracy w/in 2 % above 250 X 10 ⁻⁶ strain, & accuracy & resolution w/in 5 X 10 ⁻⁶ below 250 X 10 ⁻⁶
6.5.1. Axial strain determination, may be by electrical resistance strain gages, compressometers, LVDT's,
6.5.2. Lateral strain determination, may be by methods in 5.5.1
9. Test Specimens: 9.1. Prepare and document test specimens according to ASTM D 4543 9.2. Capable of monitoring and maintaining specimen moisture content prior to testing 9.3. To maintain moisture, seal specimen w/ membrane
10. Procedure: 10.1. Check spherical seat mobility
10.2. Clean load device specimen bearing faces & load specimen in place
10.3. When appropriate, install elevated-temp enclosure
 10.4. If test @ elevated temp, raise @ rate not > 2°C/min. until temp is reached 10.5. Load specimen continuously and without shock at rate to fail within 5 to 15 min
11. Calculation
12. Report
Data Sheet

S__F__N/A_ SPLITTING TENSILE STRENGTH OF INTACT ROCK CORE SPECIMENS ASTM D 3967-95 (01)

 4. Apparatus: 4.1. Load device capable of applying axial load to fail as required in paragraph 7.3 4.2. Bearing surfaces (primary or false platens) of steel w/ Rockwell hardness not < HRC 58 4.2.1. Flat bearing blocks, surfaces maintained to plane within 0.015-in. (0.025 mm) 4.2.2. Curved bearing blocks (optional), radius of supplementary bearing plates such that contact arc with specimen is less than 15°, or width of contact less than specimen diameter/6 4.2.3. Spherical seating, 1 bearing surface spherical seated, other plain rigid 4.2.4. Rigid seating, if not spherical, faces parallel to 0.005 mm/mm of block dia 4.3. Bearing strips of 0.01 X spec dia thickness, or ≤ than 0.25-in. thick plywood
 Sampling: Select cores to represent valid average of rock type under consideration
 6. Test specimens: 6.1. Dimensions, circular disk w/ thickness-to dia ratio 0.2 – 0.75 Dia of spec at least 10 X > largest grain 6.2. No. of specimens, at least 10 6.3. Circumferential surface smooth & straight to 0.50 mm (0.020 in.) 6.4. Ends parallel & right angles to longitudinal axis, ends not depart ⊥ > 5° 6.5. Dia to 0.25 mm (0.01 in.) by average of 3 measurements 6.6. Thickness to 0.25 mm (0.01 in.) by 3 measurements 6.7. Capable of monitoring and maintaining specimen moisture content prior to testing
 Procedure: Marking, vertical orientation mark w/ diametral line on each end Position so diametral plane of the 2 lines line up w/ center of thrust of spherical bearing surface Loading, load to fail w/in 1 – 10min
8. Calculation: 8.1. Calculate splitting strength as follows: $\sigma_t = 2P/\pi LD$ result expressed to appropriate No. significant figures (usually 3), where: $\sigma_t = \text{splitting tensile strength, Mpa (psi),}$ $P = \max \text{applied load, N (lb.),}$ $L = \text{thickness of spec, mm (in.), and}$ $D = \text{dia of spec, mm (in.).}$
9. Report
Data Sheet

S	F	N/A
J		11//

ROCK BOLT ANCHOR PULL TEST ASTM D 4435-84 (98)

5. Apparatus:
5.1. Loading system, Hollow-center hydraulic ram & mounting/reaction frame (usable against uneven rock
surfaces) w/ sufficient capacity to fail the anchor & have travel of at least 2 in. (50 mm)
Loading system force deviates no more than 5° from long axis of bolt
5.2. Load transducer, electronic load cell to measure load on rock bolt recommended
Cell w/ accuracy of ± 200 lbf (±890 N), including errors from excitation & readout system
Alternatively, pressure gage or electronic transducer if requirements met
5.3. Displacement transducer support, dial gage recommended w/ accuracy of ±0.001 in. (0.025 mm),
resolution of 0.0005 in. (0.013 mm), & range of 2 in. (50 mm)
Mounted along axis of rock bolt within 5°
End of rock bolt, or pulling rod, smooth w/ counter-sink area approx. ¼ in. (6 mm) in dia. to
accommodate measuring tip of dial gage
Other types disp. Transducers may be used if requirements met
5.4. Displacement transducer support, shall be supported from point no closer than 3 ft (0.9 m) if attached
to same rock face,
Support sufficiently rigid that no deflection of instability occurs 5.5. Anchor systems, shall be from manufacturers std. stock, mechanical anchors to be inspected for
defects
5.6. Rock bolt & accessories, rock bolt sufficient dia. & strength so elastic range not exceeded
5.7. Drilling equipment, same type equipment (drill & bits) as used during construction phase
5.8. Torque wrench (for expandable shell mechanical anchors), wrench w/ 20 % greater capacity than
manufacturer's recommended torque
Accuracy at least ±3 % of full-scale reading, & resolution 0.01 in. (0.25 mm)
5.9. Borehole diameter measuring gage, accuracy ±0.02 in. (0.05 mm) & resolution 0.01 in. (0.25 mm)
6. Procedure:
6.1. Drilling test hole:
6.1.1. Drilling test hole, use same procedure used during construction
Wash or blow borehole clean 6.1.2. Mechanical shell anchors, drill hole 1 ft (0.9 m) past end of anchor
Hole approx. 6 ft (1.8 m) in length
6.1.3. Inspect hole w/ flashlight, if more than 1/2 of bottom can't be seen, hole not straight enough
6.1.4. Measure hole dia. in 2 perpendicular directions at top & bottom of anchor (4 measurements)
6.2. Preparation of anchors, prepare same way as during construction (degreasing or rust removal)
6.3. Setting anchor:
11.1.1. Mechanical anchors – lightly lubricate downhole end of rock bolt & screw on anchor
Torque bolt to manufacturer's recommendation
11.1.2. Install cement grout or resin anchors to manufacturer's recommendation
11.2. Test method:
11.2.1. Tests performed in intentioned bolts
11.2.2. At least ½ test, perform 3 loading & unloading cycles to check for pre-failure anchor movement
Apply load w/hydraulic ram in cycles to ¼, ½, & ¾ of est. failure load
11.2.3. Load smoothly & rapidly 11.2.4. After 3 rd cycle, pull bolt to failure in the same increments used in last cycle or 500 lbf (2.2 kN)
increments whichever is less
11.2.5. Non-cycled bolts to failure in 20 equal load increment or 500 lbf (2.2 kN) whichever is less
11.2.6. Record displacement & load after each pressure increment or decrement
11.2.7. Failure is peak load or total deflection of 0.5 in. (12.5 mm)
11.2.8. Pull bolt 0.5 in. (12.5 mm) beyond failure recording load every 0.05 in. (1 mm)
12. Calculation
13. Report
Data Chast
Data Sheet

S	F	N/A	

PREPARING ROCK CORE SPECIMENS AND DETERMINING DIMENSIONAL AND SHAPE TOLERANCES ASTM D 4543-85 (91), RTH 103

 4.3. Sides smooth & free of irregularities, straight to w/in 0.020 in. (0.50 mm)	4. Specimens:
 4.3. Sides smooth & free of irregularities, straight to w/in 0.020 in. (0.50 mm)	4.1. Specimens right circular cylinders
 5. Procedure: 5.1. Determine deviation from straightness by procedure A or B, as follows: 5.1.1. Proc A, roll spec. on flat surface, measure max gap w/ feeler gage If gap > 0.020 in. (0.50 mm), spec. does not meet tolerance 5.1.2. Proc B, Place spec. on machinist quality V-block (long enough so spec. not extend ends 5.1.2.1. Place dial gage (0.001 in. (.025 mm) in contact w/ top of spec. (Fig 1) Read dial from 1 end to other 5.1.2.1. Place dial gage (0.001 in. (.025 mm) in contact w/ top of spec. (Fig 1) Repeat by rotating spec 120°, Δ₁₂₀ & Δ₂₄₀, max value of 3 < 0.020 in. (0.50 mm) 5.2. Check flatness by Proc A or B 5.2.1. Proc A – Setup as in Fig. 2 5.2.1. Proc A – Setup as in Fig. 2 5.2.1. Proc A – Setup as in Fig. 2 5.2.1. Dial rdg every 1/8 in. (3 mm) 5.2.1.3. Plot rdgs, draw curve, flatness tolerance met when curve not depart from best-fit straight line > 0.001 in. (0.025 mm) 5.2.1.4. Rotate 90° & repeat, then repeat on other end 5.2.2. Proc B – Set spec upright on smooth plane to 0.005 in. (13 μm) 5.2.2. Place dial tip in contact w/ top of spec w/dial readable to 0.0001 in. (2.5 μm) 5.2.2. Illatness tolerance met if max & min rdgs < 0.0015 in. (38 μm) 5.2.2. Flatness tolerance met if max & min rdgs < 0.0015 in. (38 μm) 5.3. Ends not depart from ⊥ > 0.25°; Check tolerance using Proc A or B as follows: 5.3.1. Proc A - Calculate difference between max & min rdgs on Dia. 1, Δ₁ & for Dia. 2, Δ₂ Perpendicularity tolerance met when: Δ₁/d & Δ₁/d = 0.0043; where: 1 = 1 or 2, and d = diameter 5.3.2. Proc B – Set spec upright on smooth plane to 0.005 in. (13 μm) 5.3.2.1. Place base of sq on test surface & in contact w/ bot of spec 5.3.2. Proc B – Set spec upright on smooth plane to 0.005 in. (13 μm) 5.3.2.1. Place base of sq on test surface & in contact w/ bot of spec 5.3.2. A met if gap , Δ, divided by Length, L, < 1 part in 230 (Δ/L ≤ 1/2	4.2. L/D ratio 2.0 – 2.5, dia. not < 1 7/8 in. (47 mm)
Ends ground or lapped flat not to exceed 0.001 in. (0.025 mm)	
 5. Procedure: 5.1. Determine deviation from straightness by procedure A or B, as follows: 5.1.1. Proc A, roll spec. on flat surface, measure max gap w/ feeler gage If gap > 0.020 in. (0.50 mm), spec. does not meet tolerance 5.1.2. Proc B, Place spec. on machinist quality V-block (long enough so spec. not extend ends 5.1.2.1. Place dial gage (0.001 in. (.025 mm) in contact w/ top of spec. (Fig 1) Read dial from 1 end to other 5.1.2.1. Place dial gage (0.001 in. (.025 mm) in contact w/ top of spec. (Fig 1) Repeat by rotating spec 120°, Δ₁₂₀ & Δ₂₄₀, max value of 3 < 0.020 in. (0.50 mm) 5.2. Check flatness by Proc A or B 5.2.1. Proc A – Setup as in Fig. 2 5.2.1. Proc A – Setup as in Fig. 2 5.2.1. Proc A – Setup as in Fig. 2 5.2.1. Dial rdg every 1/8 in. (3 mm) 5.2.1.3. Plot rdgs, draw curve, flatness tolerance met when curve not depart from best-fit straight line > 0.001 in. (0.025 mm) 5.2.1.4. Rotate 90° & repeat, then repeat on other end 5.2.2. Proc B – Set spec upright on smooth plane to 0.005 in. (13 μm) 5.2.2. Place dial tip in contact w/ top of spec w/dial readable to 0.0001 in. (2.5 μm) 5.2.2. Illatness tolerance met if max & min rdgs < 0.0015 in. (38 μm) 5.2.2. Flatness tolerance met if max & min rdgs < 0.0015 in. (38 μm) 5.3. Ends not depart from ⊥ > 0.25°; Check tolerance using Proc A or B as follows: 5.3.1. Proc A - Calculate difference between max & min rdgs on Dia. 1, Δ₁ & for Dia. 2, Δ₂ Perpendicularity tolerance met when: Δ₁/d & Δ₁/d = 0.0043; where: 1 = 1 or 2, and d = diameter 5.3.2. Proc B – Set spec upright on smooth plane to 0.005 in. (13 μm) 5.3.2.1. Place base of sq on test surface & in contact w/ bot of spec 5.3.2. Proc B – Set spec upright on smooth plane to 0.005 in. (13 μm) 5.3.2.1. Place base of sq on test surface & in contact w/ bot of spec 5.3.2. A met if gap , Δ, divided by Length, L, < 1 part in 230 (Δ/L ≤ 1/2	
 5.1. Determine deviation from straightness by procedure A or B, as follows: 5.1.1. Proc A, roll spec. on flat surface, measure max gap w/ feeler gage If gap > 0.020 in. (0.50 mm), spec. does not meet tolerance	Ends ground or lapped flat not to exceed 0.001 in. (0.025 mm)
 5.1.1. Proc A, roll spec. on flat surface, measure max gap w/ feeler gage If gap > 0.020 in. (0.50 mm), spec. does not meet tolerance 5.1.2. Proc B, Place spec. on machinist quality V-block (long enough so spec. not extend ends 5.1.2.1. Place dial gage (0.001 in. (.025 mm) in contact w/ top of spec. (Fig 1)	5. Procedure:
 5.1.1. Proc A, roll spec. on flat surface, measure max gap w/ feeler gage If gap > 0.020 in. (0.50 mm), spec. does not meet tolerance 5.1.2. Proc B, Place spec. on machinist quality V-block (long enough so spec. not extend ends 5.1.2.1. Place dial gage (0.001 in. (.025 mm) in contact w/ top of spec. (Fig 1)	5.1. Determine deviation from straightness by procedure A or B, as follows:
If gap > 0.020 in. (0.50 mm), spec. does not meet tolerance	
 5.1.2. Proc B, Place spec. on machinist quality V-block (long enough so spec. not extend ends	
 5.1.2.1. Place dial gage (0.001 in. (.025 mm) in contact w/ top of spec. (Fig 1) Read dial from 1 end to other Sepat by rotating spec 120°, Δ₁₂₀ & Δ₂₄₀, max value of 3 < 0.020 in. (0.50 mm) 5.2. Check flatness by Proc A or B 5.2.1. Proc A – Setup as in Fig. 2 5.2.1. Move across a dia. of the spec. end 5.2.1.2. Dial rdg every 1/8 in. (3 mm) 5.2.1.3. Plot rdgs, draw curve, flatness tolerance met when curve not depart from best-fit straight line > 0.001 in. (0.025 mm) 5.2.1.4. Rotate 90° & repeat, then repeat on other end 5.2.2. Proc B – Set spec upright on smooth plane to 0.005 in. (13 μm) 5.2.2.1. Place dial tip in contact w/ top of spec w/dial readable to 0.0001 in. (2.5 μm) 5.2.2.2. Move dial tip across top of spec @ least 3 different diameters 5.2.2.3. Flatness tolerance met if max & min rdgs < 0.0015 in. (38 μm) 5.3. Ends not depart from ± > 0.25°; Check tolerance using Proc A or B as follows: 5.3.1. Proc A - Calculate difference between max & min rdgs on Dia. 1, Δ₁ & for Dia. 2, Δ₂ Perpendicularity tolerance met when: Δ₁/d & Δ₁ /d = 0.0043; where: I = 1 or 2, and d = diameter 5.3.2. Proc B – Set spec upright on smooth plane to 0.005 in. (13 μm) 5.3.2.1. Place base of sq on test surface & in contact w/ bot of spec 5.3.2.2. Rotate spec until max gap found, measure gap w/ feeler gage 5.3.2.3. ⊥ met if gap , Δ, divided by Length, L, < 1 part in 230 (Δ/L ≤ 1/230 = 0.0043 5.3.2.4. Repeat on other end of spec, unless ends were checked in 5.2.2 5.5.5.6. Get dia. to 0.01 in. (0.25 mm) by averaging 2 diameters @ right angles Length to 0.01 in. (0.25 mm) @ centers of end faces 5.9. Moisture condition noted 6. Report 6.	
 5.1.2.2. Max & min rdgs & calculate difference, Δ₀ Repeat by rotating spec 120°, Δ₁₂₀ & Δ₂₄₀, max value of 3 < 0.020 in. (0.50 mm) 5.2.1. Proc A – Setup as in Fig. 2 5.2.1.1. Move across a dia. of the spec. end 5.2.1.2. Dial rdg every 1/8 in. (3 mm) 5.2.1.3. Plot rdgs, draw curve, flatness tolerance met when curve not depart from best-fit straight line > 0.001 in. (0.025 mm) 5.2.1.4. Rotate 90° & repeat, then repeat on other end 5.2.2. Proc B – Set spec upright on smooth plane to 0.005 in. (13 μm) 5.2.2.1. Place dial tip in contact w/ top of spec w/dial readable to 0.0001 in. (2.5 μm) 5.2.2.2. Move dial tip across top of spec @ least 3 different diameters 5.2.2.3. Flatness tolerance met if max & min rdgs < 0.0015 in. (38 μm) 5.3.1. Proc A - Calculate difference between max & min rdgs on Dia. 1, Δ₁ & for Dia. 2, Δ₂ Perpendicularity tolerance met when: Δ₁/d & Δ₁/d = 0.0043; where: I = 1 or 2, and d = diameter 5.3.2. Proc B – Set spec upright on smooth plane to 0.005 in. (13 μm) 5.3.2.1. Place base of sq on test surface & in contact w/ bot of spec 5.3.2.2. Rotate spec until max gap found, measure gap w/ feeler gage 5.3.2.3 met if gap , Δ, divided by Length, L, < 1 part in 230 (Δ/L ≤ 1/230 = 0.0043 5.3.2.4. Repeat on other end of spec, unless ends were checked in 5.2.2 5.5.5.6. Get dia. to 0.01 in. (0.25 mm) by averaging 2 diameters @ right angles Length to 0.01 in. (0.25 mm) @ centers of end faces 6. Report 	
Repeat by rotating spec 120°, Δ ₁₂₀ & Δ ₂₄₀ , max value of 3 < 0.020 in. (0.50 mm) 5.2. Check flatness by Proc A or B 5.2.1. Proc A – Setup as in Fig. 2 5.2.1.1. Move across a dia. of the spec. end 5.2.1.2. Dial rdg every 1/8 in. (3 mm) 5.2.1.3. Plot rdgs, draw curve, flatness tolerance met when curve not depart from best-fit straight line > 0.001 in. (0.025 mm) 5.2.1.4. Rotate 90° & repeat, then repeat on other end 5.2.2. Proc B – Set spec upright on smooth plane to 0.005 in. (13 μm) 5.2.2.1. Place dial tip in contact w/ top of spec w/dial readable to 0.0001 in. (2.5 μm) 5.2.2.2. Move dial tip across top of spec @ least 3 different diameters 5.2.2.3. Flatness tolerance met if max & min rdgs < 0.0015 in. (38 μm) 5.3. Ends not depart from ⊥ > 0.25°; Check tolerance using Proc A or B as follows: 5.3.1. Proc A - Calculate difference between max & min rdgs on Dia. 1, Δ ₁ & for Dia. 2, Δ ₂ Perpendicularity tolerance met when: Δ ₁ /d & Δ ₁ '/d = 0.0043; where: I = 1 or 2, and d = diameter 5.3.2. Proc B – Set spec upright on smooth plane to 0.005 in. (13 μm) 5.3.2.1. Place base of sq on test surface & in contact w/ bot of spec 5.3.2.2. Rotate spec until max gap found, measure gap w/ feeler gage 5.3.2.3 met if gap , Δ, divided by Length, L, < 1 part in 230 (Δ/L ≤ 1/230 = 0.0043 5.3.2.4. Repeat on other end of spec, unless ends were checked in 5.2.2 5.5.5.6. Get dia. to 0.01 in. (0.25 mm) by averaging 2 diameters @ right angles Length to 0.01 in. (0.25 mm) @ centers of end faces 6. Report 6. Report 6.	Read dial from 1 end to other
 5.2. Check flatness by Proc A or B	5.1.2.2. Max & min rdgs & calculate difference, Δ_0
 5.2.1. Proc A – Setup as in Fig. 2 5.2.1.1. Move across a dia. of the spec. end 5.2.1.2. Dial rdg every 1/8 in. (3 mm) 5.2.1.3. Plot rdgs, draw curve, flatness tolerance met when curve not depart from best-fit straight line > 0.001 in. (0.025 mm) 5.2.1.4. Rotate 90° & repeat, then repeat on other end 5.2.2. Proc B – Set spec upright on smooth plane to 0.005 in. (13 μm) 5.2.2.1. Place dial tip in contact w/ top of spec w/dial readable to 0.0001 in. (2.5 μm) 5.2.2.2. Move dial tip across top of spec @ least 3 different diameters 5.2.2.3. Flatness tolerance met if max & min rdgs < 0.0015 in. (38 μm) 5.3. Ends not depart from ⊥ > 0.25°; Check tolerance using Proc A or B as follows: 5.3.1. Proc A - Calculate difference between max & min rdgs on Dia. 1, Δ₁ & for Dia. 2, Δ₂ Perpendicularity tolerance met when: Δ₁/d & Δ₁'/d = 0.0043; where: I = 1 or 2, and d = diameter 5.3.2. Proc B - Set spec upright on smooth plane to 0.005 in. (13 μm) 5.3.2.1. Place base of sq on test surface & in contact w/ bot of spec 5.3.2.2. Rotate spec until max gap found, measure gap w/ feeler gage 5.3.2.3. ⊥ met if gap , Δ, divided by Length, L, < 1 part in 230 (Δ/L ≤ 1/230 = 0.0043 5.3.2.4. Repeat on other end of spec, unless ends were checked in 5.2.2 5.5.5.6. Get dia. to 0.01 in. (0.25 mm) by averaging 2 diameters @ right angles Length to 0.01 in. (0.25 mm) @ centers of end faces 6. Report 	
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5.9. Moisture condition noted 6. Report	
Data Sheet	6. Report
	Data Sheet

SLAKE DURABILITY OF SHALES AND SIMILAR WEAK ROCKS ASTM D 4644-87 (98)

5. Apparatus:	
5.1. Slake durability device, wet bath tumbling device including water container, tumbling drum,	
rotation motor	
Drum(s) cylindrical surface of 2.00 mm (No. 10) square-mesh, woven-wire cloth not torn,	
separated, or stretched	
Drum(s) cylindrical in shape, diameter 140 mm (5.5-in.), length 100 mm (3.9-in.)	
Drum(s) ends rigid plates, one removable, without extraneous supports or projections	
Drum(s) capable of withstanding 110°C (230°F) Trough(s) to support drum(s) horizontally allowing free rotation	
Trough allows filling with water to 20 mm (0.8-in.) below drum axis allowing minimum of 40 mi	m
(1.6-in.) clearance below drum mesh	
Drum(s) rotated for 10 min. at 20 rpm constant to within 1 rpm without radial jarring of drum at	nd
contents	
5.2. Drying oven, maintain temp $110 \pm 5^{\circ}$ C $(230 \pm 9^{\circ}F)$	
5.3. Balance, sensitive to 1 g w/ capacity of 2000 g	
5.4. Miscellaneous apparatus, including a brush	
5.5. Distilled water	
6. Test Specimen:	
6.1. 10 representative, intact, roughly equidimensional fragments of 40 to 60 g each	
Total specimen 450 to 550 g	
6.2. Sample maintained at natural moisture conditions prior to testing	
7. Procedure:	
7.1. Weigh drum w/ specimen fragments, record weight, calculate natural water content Dry 16 hr (or to constant mass) in drum in oven, cool 20 min., weigh, record, determine moisting	uro
content	uic
7.2. Mount drum in trough, fill trough with distilled water at room temperature to 20 mm (0.8-in.)	
below drum axis	
Immediately begin rotation at 20 rpm for period of 10 min., record water temperature	
7.3. Immediately remove drum from trough and water, dry drum containing contents 16 hr (or to	
constant mass)	
7.4. Weigh drum & spl for 2 nd cycle, repeat 7.2 & 7.3 & weigh for final mass	
8. Calculation	
9. Report:	
9.1.1. Description of material and origin	
9.1.2. Second cycle slake durability index to nearest 0.1%	
9.1.3. Range and average values of trough water temperatures9.1.4. Original natural water content	
9.1.5. Description of appearance of fragments remaining in drum after second cycle	
5.1.5. Decemption of appearance of magnitude formalising in drain after second cycle	
Data Sheet	

DURABILITY OF ROCK FOR EROSION CONTROL UNDER FREEZING AND THAWING ASTM D 5312-92 (97) RESISTANCE OF ROCK TO FREEZING AND THAWING

CRD-C 144-92
4. Apparatus:
4.1. Circular diamond saw, 14-in. dia., capable of sawing rock of type required in ASTM D 5121
4.2. Freeze-thaw chamber or home freezer:
4.2.1. Timer-controlled designed for timed cycling 16 hr. freezing at -18 ± 2.5 °C (0 \pm 5°F) followed by
minimum of 8 hr. thaw at 32 ± 2.5 °C (90 ± 5 °F) daily
4.2.2. Optionally, std. chest type freezer capable of reaching minimum temps in 4.2.1
4.3. Oven (if 4.2.2. used), capable of holding test specimen & container & maintain constant temp of 32
2.5°C (90 ± 5°F) for the 3 cycles, (CRD-C 144, 3.6.) 37.8 ± 5.6°C (100 ± 10°F) 4.4. Oven, 110 ± 5°C (230 ± 9°F)
4.5. Containers, stainless steel or PVC
4.6. Balance, readable to 0.1 % of total mass
4.7. Camera
4.8. Stereomicroscope, or other suitable device, at least 20x magnification
5. Special solutions:
5.1. 0.5 % isopropyl alcohol/water solution
7. Preparation of test specimen
7.1 Saw specimens in accordance with ASTM D 5121
Each spec. $(64 \pm 6 \text{ mm}) (2.5 \pm 0.25 \text{ in.})$ thick) normal to bedding or potential planes of weakness
(CRD-C 144, 4.1.) Each spec. (51 \pm 6 mm) (2.0 \pm 0.25 in.) thick) Slab not less than 125 mm (5 in.) on a side, excluding thickness
Separate spec. for each orientation of various planes of weakness unless planes can be intersected
with one orientation
8. Procedure:
 Examine each slab visually & microscopically (20x mag.) for bedding planes, microfractures, & other
planes of weakness & their condition & describe in accordance with ASTM D 5121
8.2. Label & photograph each spec. w/ color film
8.3. Dry in oven to constant mass at $110 \pm 5^{\circ}$ C ($230 \pm 9^{\circ}$ F), time between weighings min. 4 hr
8.4. Place specimens sawed side down on scrap carpeting, add alcohol/water to cover specimens, stan-
min. 12 hr, (CRD-C 144, 6.2.) Cover so depth of solution over upper surface of specimen is 19 \pm 6 mm (3/4 \pm 1/4 in.)
8.5. Decant liquid so scrap carpeting just immersed
8.6. Place in freeze-thaw chamber/freezer at -18°C (0°F) 12 hr
Place in temp 32°C (90°F) for 8 – 12 hr
8.7. Repeat freezing & thawing for required No. of cycles rounded to nearest 5 cycles of the geographic
area
8.8. Examine specimen every few days for changes & photo as needed
6.3. (CRD-C 144) Immersed specimens stored 22.8 \pm 1.7°C (73 \pm 3°F) for 48 hr., put in freezer 16 \pm ½
hr., remove from freezer, put in oven at 37.8 ± 5.6 °C (100 ± 10 °F) for $16 \pm \frac{1}{2}$ hr
7.1. (CRD-C 144) Additional cycles up to 20, After each 5 cycles pour solution off over No. 200 sieve, return + 200 to pan, add new solution
6.6. (CRD-C 144) At end of test pour over No. 200, both remaining material caught on sieve & in pan
dry in oven
Photo contents, determine mass of fragments w/ more than 25 % of initial dry mass
9. Calculation
10. Quantitative examination
11. Report
Data Sheet

S___F__N/A___

DURABILITY OF ROCK FOR EROSION CONTROL UNDER
WETTING AND DRYING
ASTM D 5313-92 (97)
DECICEANCE OF BOOK TO WETTING AND DOVING

RESISTANCE OF ROCK TO WETTING AND DRYING CRD-C 169-97

 4. Apparatus: 4.1 Circular diamond saw, 14-in. dia., capable of sawing rock of type required in ASTM D 5121 4.2 Containers, non-reactive & unbreakable to hold specimens immersed in potable water 4.3 Oven, 110 ± 5°C (230 ± 9°F) 4.4 Drying apparatus, infrared heat lamps (150 W) or oven set at 65 ± 5°C 4.5. Stereomicroscope, or other suitable device, at least 20x magnification 4.6. Balance, readable to 0.1 % of total mass 4.7. Camera 	
5. (CRD-C 169) 0.5 % isopropyl alcohol/water solution	
 6. Preparation of test specimens; 6.1 Saw specimens in accordance with ASTM D 5121 Each spec. (64 ± 6 mm) (2.5 ± 0.25 in.) thick) normal to bedding or potential planes of weakness, (DRC-C 169, 6.1) 25 ± 6mm thick Slab not less than 125 mm (5 in.) on a side, excluding thickness Separate spec. for each orientation of various planes of weakness unless planes can be interse with one orientation 	ected
7. Procedure:7.1. Examine each slab visually & microscopically (20x mag.) for bedding planes, microfractures, &	other
planes of weakness & their condition & describe in accordance with ASTM D 5121	
7.2. Label & photograph each spec. w/ color film	
 7.3. Dry in oven to constant mass at 110 ± 5°C (230 ± 9°F), time between weighings min. 4 hr. 7.4. Place specimens sawed side down in a container, on thin layer (6 mm) (1/4 in.)) of + No. 8 size sand, add potable water to cover specimens, stand min. 12 hr, (CRD-C 169, 7.2) cover so depth of solution over upper surface of specimen is 25 ± 6mm 	
7.5. Decant water, place container under heat lamp w/ rock 40 – 50 cm (16 – 20 in.) from lamp Alternatively, oven-dry @ 60 - 70°C (140 - 160°F) for min. of 6 hr At end of day repeat soak cycle overnight	
7.6. Repeat setting & drying for 80 cycles	
7.7. Examine every few days for changes & photo as needed	
7.3. (CRD-C 169) Immersed specimens stored at $23 \pm 2^{\circ}$ C for $16 \pm \frac{1}{2}$ hr., remove from solution, put oven for $8 \pm \frac{1}{2}$ hr. at $90 \pm 5^{\circ}$ C, remove and inspect	in
7.4. (CRD-C) Additional cycles up to 30	
After each 5 cycles pour solution off over No. 200 sieve, return + 200 to pan, add new solution _ 7.5. (CRD-C 169) At end of test pour over No. 200, both remaining material caught on sieve & in par dry in oven Photo contents, determine mass of fragments w/ more than 25 % of initial dry mass	
8. Quantitative examination	
9. Qualitative examination	
10. Report	
Data Sheet	

S__F__N/A__ PERFORMING LABORATORY DIRECT SHEAR STRENGTH TESTS OF ROCK SPECIMENS UNDER CONSTANT NORMAL FORCE ASTM D 5607-02

 6. Apparatus: 6.1. Testing machine to apply normal & shear force 6.2. Shear box (Fig. 2) 6.3. Pressure-maintaining device 6.4. Specimen holding rings, aluminum or steel (Fig. 3) 6.5. Spacer plates:
 6.5.1. Split spacer plates, plastic or suitable mat'l, of varying thicknesses 6.5.2. Non-split spacer plates, plastic or suitable mat'l, of varying thicknesses w/ circular or oval hole _ 6.6. Displacement measuring devices, LVDT's, dial indicators & DCDT's Ranges of travel ± 13 mm (±0.5 in.) Sensitivity for shear & normal displacement 0.025 mm (0.0001 in.)
6.7. Data acquisition equipment
7. Reagents & materials
 8. Calibration & standardization: 8.1. Load monitoring devices calibrated in accordance w/ E 4 8.2. Displacement measuring devices calibrated yearly
 Test Specimens: Intact specimens, minimize damage during coring, handling, & sawing Specimen w/ single discontinuity Size & shape, ht > thickness of shear zone Cross-sectional dimension 10 X largest grain size Moisture condition, keep @ natural moisture
10. Procedure: 10.1. Moisture condition, if water content required, determine in accordance w/ D2216 10.2. Test specimens 10.3. Soaking of encapsulated specimen 10.4. Mounting into shear box 10.5. Mounting of displacement devices 10.6. Load application 10.7. Photographic record
11. Calculation
12. Report
Data Sheet

S__F__N/A__ DETERMINATION OF THE POINT LOAD STRENGTH INDEX OF ROCK ASTM D 5731-95

 5. Apparatus: 6.1. General, Loading system comprised of loading frame, platens, load measuring system, platen separation measuring system 6.2. Loading system 6.2.4. Truncated, conical platens (Fig. 2), the 60 ° cone & 5 mm radius hardened to HRC 58 6.3. Load measuring system (load cell or hydraulic pressure gage) 6.4. Distance measuring system (vernier direct reading scale) 6.5. Miscellaneous, diamond saw, chisels, towels, marking pens, & plotting paper
 Test Specimens: Sampling, Core or block spec, get 10 spec, irregular-shape spec, get 20 Dimensions, not < 30 mm and not > 85 mm Size & shape, conform to Fig. 3 Water content, determine water content in accordance w/ D 2216 Marking, mark lines on spec for orientation of loading; reference measurements to these lines Measuring, dimension measurements to be made three times and averaged
 8. Procedure: 8.1. Diametrical test: 8.1.1. Specimen length to diameter ratio greater than 1.0 8.2. Axial test: 8.2.1. Specimen length to diameter ratio between 1/3 and 1 8.3. Block & irregular lump tests: 8.3.1. Specimens to be roughly prisms 30 to 85 mm in dimension 8.4. Anisotropic rock: 8.4.1. Rock that is shaley, bedded, schistose, or observably anisotropic, test in directions that will give greatest & least strength values parallel & normal to planes of anisotropy
9. Calculation: 9.1. Uncorrected point load strength index 9.2. Size correction factor 9.3. Mean value calculation 9.4. Point load strength anisotropy index 9.5. Estimation of compressive strength
10. Report
Data Sheet

S__F__N/A__ USING ROCK-MASS CLASSIFICATION SYSTEMS FOR ENGINEERING PURPOSES ASTM D 5878-2000

	ases for classification:
	arameters for each classification system as follows:
5.1.1.	Rock Mass Rating System (RMR), uniaxial compressive strength, rock quality designation (RQD), spacing of discontinuities, condition of discontinuities, ground water conditions, & orientation of
5.1.2.	discontinuities Rock Structure Rating System (RSR), rock type plus rock strength, geologic structure, spacing of joints, orientation of joints, weathering of joints, & ground water inflow
5.1.3.	Q-System or Norwegian Geotechnical Institute (NGI) System, rock quality designation (RQD), No. of joint sets, joint roughness, joint alteration, joint water-reduction factor, & stress-reduction factor
5.1.4.	Unified Rock Classification System (URCS), degree of weathering, uniaxial compressive strength, discontinuities, unit weight
5.1.5.	Rock Material Field Classification Procedure (RMFC), discrete rock-particle size, uniaxial compressive strength, joint orientation, joint-aperture width, geologic structure, seismic velocity, URCS rating, rock quality designation (RQD), mineralogy, porosity & voids, & hydraulic conductivity & transmissivity
5.1.6.	New Austrian Tunneling Method (NATM), A: 1.stable 2.overbreaking; B: 1.friable 2.very friable 3.rolling/running; C: 1.rock bursting 2.squeezing 3.heavily squeezing 4.flowing 5.sweilling
5.1.7.	Coal Mine Roof Rating (CMRR), Unit Ratings – shear strength of discontinuities (cohesion, roughness), intensity of discontinuities (spacing, persistence), number of discontinuity sets (compressive strength, moisture sensitivity); Roof Ratings – strong bed adjustment, unit contact adjustment, groundwater adjustment, & surcharge adjustment
6. P	rocedures for determining parameters:
6.1.1.	RMR System, classification parameters (5) & their ratings (Sum ratings), rating adjustment for discontinuity orientations (Parameter No. 6) (RMR = adjusted sum), effect of discontinuity strike& dip in tunneling, adjustments for mining applications, input data
6.1.2.	RSR System, schematic of the 6 parameters, rock type + strength; geologic structure (A), joint spacing & orientation (B), weathering of joints & ground water inflow (C); (RSR = A +B + C)
6.1.3.	Q-System, RQD, joint set #, J_n , joint roughness #, J_r , joint alteration #, J_a , joint water reduction factor, J_w , stress reduction factor (SRF); (Q = (RQD/ J_n) X (J_r/J_a) X J_w/SRF)
6.1.4.	URCS, degree of weathering (A - E), estimated strength (A - E), discontinuities (A - E), unit weight (A - E), schematic of notation (results = AAAA thru EEEE) $\underline{\hspace{1cm}}$
6.1.5.	RMFCP, schematic of procedure thru performance assessment, classification (description & definitions), rock unit, classification elements – (including rock mat'l properties, rock mass properties, & hydrogeologic properties), performance assessment – (performance objectives), erosion resistance, excavation characteristics, construction quality, fluid transmission, rock mass stability
6.1.6.	NATM, rock mass types, calculation of support factor, & excavation class matrix for conventional tunneling
6.1.7.	CMRR, CMRR calculation, immersion test, field data sheet, directions for field data sheet, cohesion-roughness rating, spacing-persistence rating, multiple discontinuity set adjustment, strength rating, moisture sensitivity rating, unit rating calculation sheet, roof rating calculation sheet, strong bed adjustment, unit contacts adjustment, groundwater adjustment, surcharge adjustment, & CMRR values
Data S	heet

	S	_F_	N/A
Method of Testing Stone for Expansive Breakdown on Soaking in Ethylene	Glyc	:ol	
CRD-C 148-69			

3. Reagent 3.1 Ethylene glycol or glycerol (Note 1)
 4. Apparatus 4.1. Container of sufficient size (glass, plastic) nonreactive with the reagent 4.2 Balance accurate to at least 0.1 % of weight of sample 4.3 Drying oven, 230 ± 9°F (110 ± 5°C)
5. Sample 5.1. Sample size, 11 \pm 1 lb (5 \pm 2 kg), pass 3-in sieve, retained $3/4$ -in sieve
 6. Preparation of samples 6.1. Sieve, crush, or break to requirements of 5.1 Wash w/ distilled to remove dust, coatings, & chips Weigh to at least 0.1 % of its weight & dry in oven to constant weight & record
 7. Procedure 7.1 Place in container & immerse in reagent covering all particles to depth of at least ½ in (1 cm) 7.2 Intervals NTE 3 days remove spl from container & examine, note changes & photograph if significant Normal test time is 15 days 7.3 At end of test, sample may be washed on ¾-in sieve (to remove reagent & remove fragments passing ¾-in sieve), + ¾-in material dried and weighed to requirements in 6.1
 Report Report to include the following: Identification & description of source material (type, amount, distribution & state of expansion of clay minerals) Qualitative and, if obtained, quantitative data on effect of treatment on sample
Data Sheet